DOUGH TECH | CM275 COUNTERTOP BREAD & BOLILLO MOULDER

A COUNTERTOP BREAD AND BOLILLO MOULDER WITH INTERCHANGEABLE MOULDING PLATES

The Dough Tech | CM275 sheets, curls and moulds dough pieces up to 16 oz in one pass, at up to 1,800 pieces per hour. Interchangeable 5 in to 12 in moulding plates and dedicated bolillo plates cover bolillos, batards, pan bread, hoagie rolls and hot dog buns, while sanitary stainless steel construction and standard 120-volt power keep it practical for panaderías and retail bakeries.



HOW IT WORKS

- First, install the moulding plate for the product you're running, or a bolillo plate, and **set the roller gap and moulding plate height** on the marked adjustments.
- Next, **feed divided and rounded dough pieces** into the infeed hopper, where adjustable infeed guides help center each piece.
- Then, the rollers sheet the piece, the curling chain rolls it into a log, and the moulding plate **shapes it to its final length and form**.
- Finally, **collect the moulded pieces** and move them to pans or proofing.

FEATURES

- **Countertop Footprint**
  At 38.52 in long, 22.06 in wide and 25.43 in high, the CM275 is sized for a worktable, with 4 in adjustable legs.
- **Interchangeable Moulding Plates**
  Ships with one moulding plate of your choice; UHMW plates from 5 in to 12 in plus bolillo plates cover rolls, buns and bolillos.
- **Stainless Steel Curling Chain**
  A self-compressing stainless steel curling chain rolls each sheeted piece into a log the same way, every time.
- **Adjustable Rollers & Moulding Height**
  Marked scales for roller gap and moulding plate height make settings repeatable; stick resistant rollers help dough release cleanly.
- **Adjustable Guides**
  Adjustable infeed guides center each piece; the CM275 adds side guides along the moulding plate, while the CM275-B has none.
- **Sanitary, Open-Frame Design**
  Sanitary stainless steel and an easy to clean open frame, with a removable FDA approved conveyor belt, top cover and roller scrapers.
- **Built-In Safety**
  Integrated infeed roller safety, a top cover safety switch, a conveyor belt guard, an emergency stop and a 120-volt GFCI compliant design.
- **Listed & Made in the U.S.A.**
  The CM275 carries ETL and ETL Sanitation listings and is made in the U.S.A. by Dough Tech in Salt Lake City, Utah.

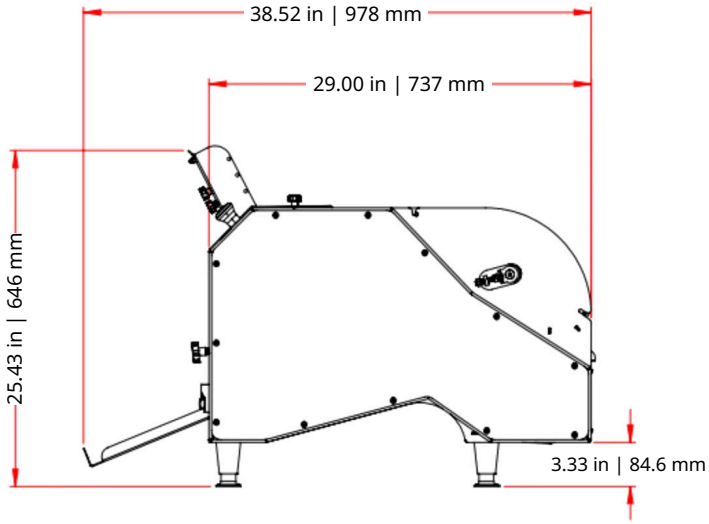
AVAILABLE OPTIONS

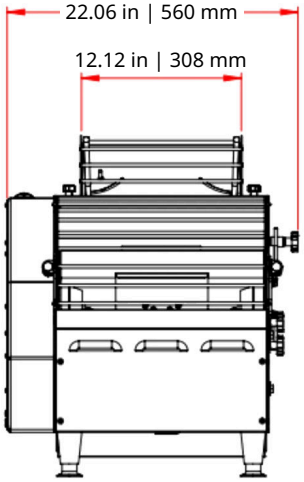
- **Additional Moulding Plates**
  UHMW moulding plates in every width from 5 in to 12 in (CM2305 through CM2312) let you move between short rolls and longer formats.
- **Bolillo Moulding Plates**
  Dedicated bolillo moulding plates in 5 in, 6 in and 8 in widths (CM2305-B, CM2306-B and CM2308-B) for the tapered shape bolillos and taper buns call for.
- **Additional Curling Chain**
  A spare curling chain (AM23CCL) keeps production going while one chain is being cleaned.
- **Stainless Steel Stand**
  Stainless steel stand with locking casters (CM-75SST) turns the countertop moulder into a mobile station you can roll into position and lock in place.

TECHNICAL SPECIFICATIONS

	CM275	CM275-B
CONFIGURATION	Countertop bread moulder with side guides	Countertop bolillo moulder without side guides
DOUGH PIECE WEIGHT	Up to 16 oz | 454 g	
PRODUCTION RATE	Up to 1,800 pieces per hour	
INCLUDED TOOLING	1 moulding plate (specify 5 in - 12 in) and stainless steel curling chain	
MOULDING PLATE WIDTHS	5 in - 12 in in 1 in steps | 127 - 305 mm (UHMW)	
BOLILLO MOULDING PLATES	5 in, 6 in and 8 in (optional)	
INFEED WIDTH	12.12 in | 308 mm	
MOTOR	3/4 HP	
ELECTRICAL SPECIFICATIONS	120 V / 60 Hz / 1 ph 7.2 A 15 A service, NEMA 5-15P plug (5-15R receptacle), molded plug and power cord included	
CONSTRUCTION	Sanitary stainless steel, open frame Removable endless conveyor belt (FDA approved)	
LEGS	4 in adjustable | 102 mm	
STANDARD DIMENSIONS (L X W X H)	38.52 x 22.06 x 25.43 in | 978 x 560 x 646 mm Body length 29.00 in | 737 mm	
NET WEIGHT	230 lb | 104 kg	
SHIPPING DIMENSIONS (L X W X H)	42 x 32 x 36 in | 1067 x 813 x 914 mm	
SHIPPING WEIGHT	303 lb | 137 kg	
CERTIFICATIONS	ETL, ETL Sanitation	
WARRANTY	1 year parts and labor	

Specifications are subject to change without notice, as we remain committed to delivering the best equipment possible. Technical specifications and warranty information will be provided in your quote.





NOTES

ACCESS OUR PRODUCT PAGE & VIDEO



Specifications are subject to change without notice, as we remain committed to delivering the best equipment possible. Technical specifications and warranty information will be provided in your quote.